



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3237-3-0980
Job Sheet 169298



Part No: D3237-3-0980

Job Qty: 4 ea

Part Name: Seal Filler - 98"



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/6/17

Job Tracking No:

Due Date: 12/6/17

Created By: Linda Lacelle

Type: SOLD

Description:

Customer: Eagle Copters Maintenance Ltd (CEAGL03)

823 McTavish Road NE Calgary, AB, T2E 7G9 Canada ph:(403) 250-7370

Note: DWG REV B IPP REV:A 11.04.26 as per dwg rev.B DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		12/5/17	0.00	0.00	Start Up Small Fab-1		SL
100	Small Fab	4 pcs		12/6/17	0.00	0.50	Small Fab-3		DAE
110	QC	4 pcs		12/6/17	0.00	0.00	QC5		38
120	Packaging	4 pcs		12/6/17	0.00	0.00	Packaging3-1	57421	AT-89
130	QC21-SA	4 Ea		12/6/17	0.00	0.00	QC21		NA

Part Op
Descriptions: 100 - Cut as per dwg D3237 (98" long)

DEC 08 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D3237-3	33	233	0	0

Part Specifications

Specifications could not be found.

D3237-3 — m152365 (2)
— 5004067 (2)

Plex 12/6/17 3:15 PM dart.lacelle.linda

Date:

Date:

Work Order:		Part No.		NCR No.	
DISPOSITION		☐ Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved		☐ Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Composite	
AGAINST DEPARTMENT/PROCESS		☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier		☐ Cross tube ☐ Small Fab ☐ Finishing ☐	
Date:		Step #:		QTY Effective:	
Description Work Order Deviation		Dispositi			
Completed By		Lead hand / Supervisor			
Approval Verification		QC / QA Coordinator			
Mfg Date: 12/06/17		Job No: 169298			
Start up Operation		D3237 - 3 - 0980			
PART NO:		Seal Filler - 98"			
Revision:		S018220			
Operation:		DART AEROSPACE			
Change No:					
Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K64 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com		Instructions Incomplete/Unclear Drill Holes Marks/Chatter OTHER:			
Misaligned/off center Fit/Function Mislabeled Off-set Misread Finish Drawing Part Moved Part Lost/Missing Part Incorrect Over/Under tolerance Outside Dimensions Positioned Wrong		Turning Sequence Misaligned/off center Fit/Function Mislabeled Off-set Misread Finish Drawing Part Moved Part Lost/Missing Part Incorrect Over/Under tolerance Outside Dimensions Positioned Wrong			
No Re-verific Operator Offset/Setup Supplier Training Use for Testing Poor Information Rushing Product Improver Process Improvement Manufacturing Process Past Due		Root Cause			
Environment Design Doc/Data Equip/Tooling Handling/Pre Material Internal Transport Tribal Knowledge LOA Substation Past Expiry Date Misidentified					